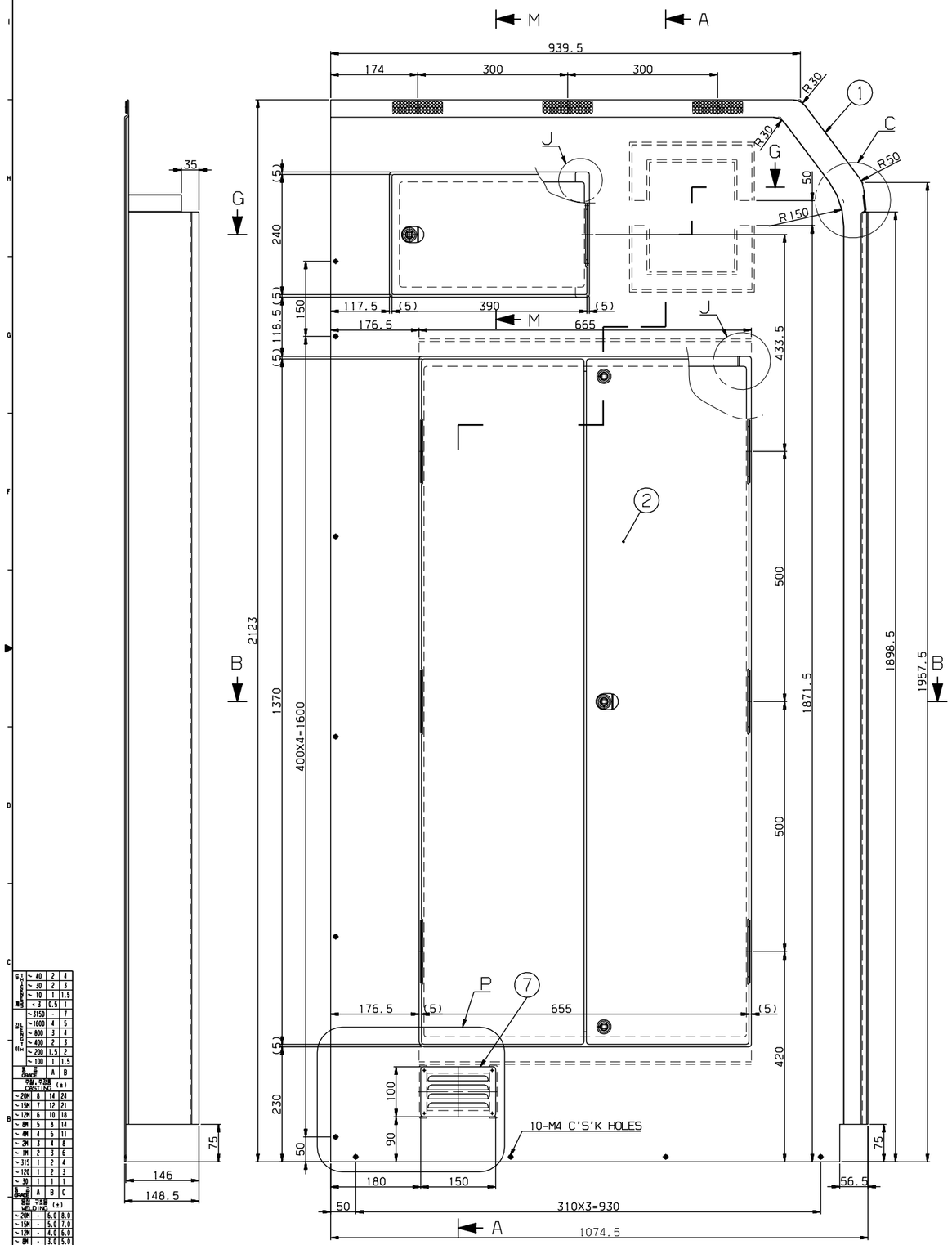
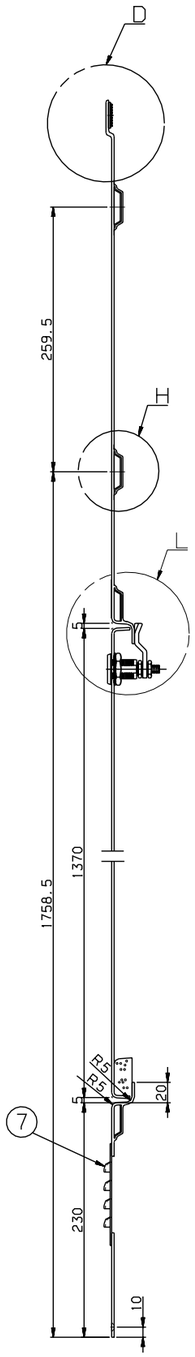
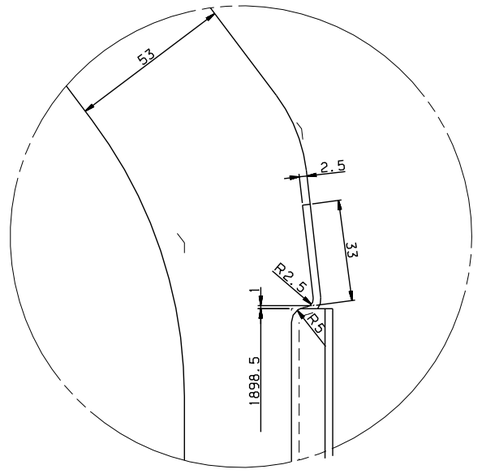
SPECIFICATION APPLIED

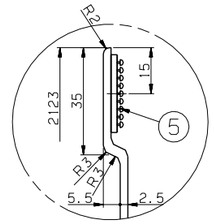




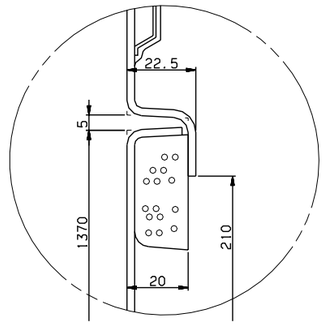
SECTION A-A
SCALE=1/3



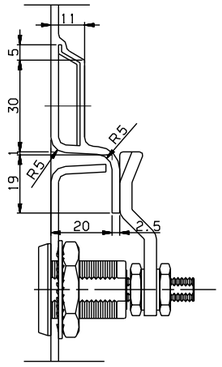
DETAIL C
SCALE=1/1



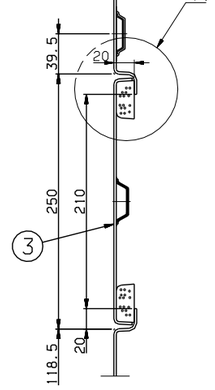
DETAIL D
SCALE=1/1



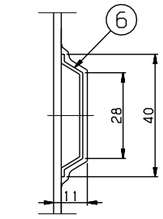
DETAIL N
SCALE=1/1



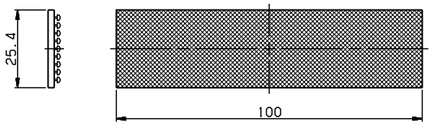
DETAIL L
SCALE=1/1



SECTION M-M
SCALE=1/2



DETAIL H
SCALE=1/1



DETAIL #5
SCALE=1/1

주조 CASTING			
~ 40	2	4	
~ 30	2	3	
~ 10	1	1.5	
절삭 MACHINING			
~ 3150	-	7	
~ 1600	4	5	
~ 800	3	4	
~ 400	2	3	
~ 200	1.5	2	
~ 100	1	1.5	

등급 GRADE	A	B
주조 CASTING 구분 (±)		
~ 20M	9	14
~ 15M	7	12
~ 12M	6	10
~ 8M	5	8
~ 4M	4	6
~ 2M	3	4
~ 1M	2	3
~ 315	1	2
~ 120	1	2
~ 30	1	1

등급 GRADE	A	B	C
용접 WELDING 구분 (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5

등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
3~6	0.05	0.1	0.2

일반사항은 일반공차를 GENERAL TOLERANCE

기호 MARK	일 자 DATE	변 경 내 역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
기호 MARK	일 자 DATE	변 경 내 역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

품번 NO.	부품 명칭 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
승인 APP	H.G.RYU 2008.10.15	재질 MAT'L				
검토 CHK	H.S.KIM 2008.10.15	총중량 G.W				
설계 DGN	Y.D.KIM 2008.10.10	척도 SCALE	MC: B	MD: B	CT: B	
제도 DRG	S.H.SONG 2008.10.10	용지 SIZE	A1			

도면명 TITLE: PARTITION, PANEL, TYPE A(1/2)

도면번호 DRG. NO: MS RFP50008AN0 Ver. 00 Rev. -B

3D5101 RFP- 난-PRJT 참리분출 CATIA

SCALE 1/5 매수 SHEET 1 of 2

관련도 REF. NO. FPP09720

HYUNDAI Rotem 현대로템주식회사

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